



| All tolerances according to KRAMP-norm • Unless stated otherwise • If in doubt please ask | | | | | | |
|-------------------------------------------------------------------------------------------|------|------|------|------|------|------|
| Above | - | 6 | 30 | 120 | 400 | 1000 |
| Up to | 6 | 30 | 120 | 400 | 1000 | 2500 |
| Tol. | ±0.1 | ±0.2 | ±0.3 | ±0.5 | ±0.8 | ±1.2 |

| | | |
|---|-------|---|
| © | ∅ 0.1 | A |
|---|-------|---|

Angles ± 2°
 Drilled holes +0.25 -0
 All sharp edges removed R0.2 +0.2
 Inside and Outside deburred
 Surface roughness max. Ra 3.2

| | |
|--------|------|
| Stroke | +1.8 |
| | -1.6 |

| | | | | |
|-------------|---------------------------|-------------------------------------|----------|----------|
| | Drawn | | Pressure | 320 bar |
| | Cust. Ref. | Wielstel KLR-3200 2M CIL400700700 | Weight | 24.52 kg |
| Item | CFGY0067179 | Reference | 0312146 | |
| Description | C3S.70.40.700 GEEN-GK35DO | | | |
| Finish | Primer | | | |



CFGCY0067179 - C3S.70.40.700 GEEN~GK35DO



| PARTNO | POS. | DESCRIPTION | QTY. |
|-----------------|------|----------------------------------------------------------|------|
| MDL-090348 | 1 | Tube - Cylinder tube 85 x 70 ST52-H8 CB 85-7.5H8 L=0.813 | 1 |
| LSN06E | 2 | Welding-stud 3/8" BSP | 2 |
| DS3907001A | 3 | Reinforced Endcap C2/C3 - Bore 70 | 1 |
| MDL-090346 | 4 | Rod - Hard Chrome Shaft 40 - HAC40 L=0.836 | 1 |
| GK35DO | 5 | Spherical-bearing GK 35 DO | 1 |
| DS3907013040 | 6 | Cylinder-head C3 - Bore 70 - Rod 40 - 320 bar | 1 |
| ASU40485T38 | 7 | Scraper 40 x 48 x 5 - T38 | 1 |
| SA405010UN | 8 | Rod-seal 40 x 50 x 10 UN | 1 |
| SAS4055163 | 9 | Rod-seal 40 x 55.1 x 6.3 | 1 |
| GRI404597 | 10 | Guide-ring 40 x 45 x 9.7 | 1 |
| BU5969534 | 11 | Backup-ring 59.69 x 5.34 x 1.52 | 1 |
| DS3907004 | 12 | Cylinder-piston C3 - Bore 70 | 1 |
| ZAS705942 | 13 | Piston-stepseal 70 x 59 x 4.2 | 1 |
| GRE706597 | 14 | Wear-ring 70 x 65 x 9.7 | 2 |
| OR314226290P001 | 15 | O-ring 31.42 x 2.62 - 90'-shore | 1 |
| DS2908015 | 16 | Swage ring C25 Bore 80 | 1 |
| SP06M | 17 | Dust plug outer thread 3/8" BSP | 2 |